

8 July 2024

## GLASS & GLAZING SILICONE

### Technical Data

Basis	Polysiloxane
Consistency	Stable paste
Curing system	Moisture curing
Skin formation* (23°C/50% R.H.)	Ca. 10 min
Curing speed* (23°C/50% R.H.)	Ca. 2 mm/24h
Hardness**	Ca. 25 ± 5 Shore A
Density	Ca. 1.00 g/mL (clear), Ca. 1.26 g/mL (colours)
Elastic recovery (ISO 7389)**	> 80 %
Maximum allowed distortion (ISO 11600)	± 25 %
Max. tension (ISO 37)**	Ca. 1.35 N/mm <sup>2</sup> (MPa)
Elasticity modulus 100% (ISO 37)**	Ca. 0.40 N/mm <sup>2</sup> (MPa)
Elongation at break (ISO 37)**	> 500 %
Temperature resistance**	-60 °C → 150 °C
Application temperature	5 °C → 35 °C

\* These values may vary depending on environmental factors such as temperature, moisture, and type of substrates.

\*\* This information relates to fully cured product

### Product description

Glass & Glazing Silicone is a high performance, neutral cure, low odour, glazing silicone sealant that offers strong adhesion to glass, aluminium, metals, etc.

### Properties

- Colourfast & UV-resistant
- Very easy to apply
- Permanently elastic after curing
- Very good adhesion on many materials
- Low modulus
- Neutral curing & Low odour
- Not paintable

### Applications

- Sealing between PVC, treated timber and metal profiles
- To seal horizontal and vertical joints in wall and roof connections.
- Sealing between metal components.
- Repairing and renovation of roofs and gutters.
- Connection and expansion joints at roof works.

### Packaging

*Colour:* clear, light grey, matt black

*Packaging:* 300 mL cartridge

### Shelf life

12 months in original, unopened packaging in a cool and dry storage place with temperature between +5°C and +25°C.

### Substrates

*Substrates:* all usual building substrates

*Nature:* rigid, clean, dry, free of dust and grease.

*Surface preparation:* Glass & Glazing Silicone has a good adhesion to most substrates. However, for optimal adhesion and in critical applications, such as joints exposed to extreme weather conditions, high- or water- loaded joints, we recommend to follow a pretreatment procedure.

- Prepare non-porous surfaces with a Soudal **Surface Activator** or **Cleaner & Degreaser**.
- Prepare porous surfaces with Soudal **Primer 150**.

Not suitable for PE, PP, PTFE (eg. Teflon®), bituminous substrates, copper or copper-containing materials such as bronze and brass.

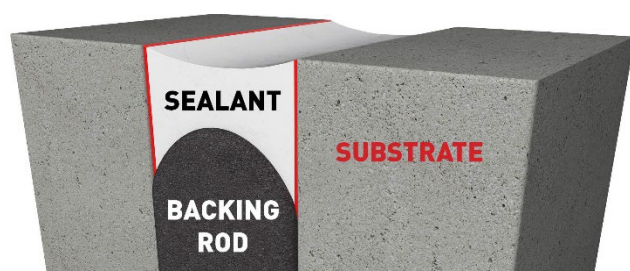
Due to the wide variety materials used for roofing application, we recommend a preliminary adhesion and compatibility test on every surface.

**Remark:** This technical data sheet replaces all previous versions. The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. Since the design, the quality of the substrate and processing conditions are beyond our control, no liability under this publication is accepted. In every case, it is recommended to carry out preliminary experiments. Soudal reserves the right to modify products without prior notice.

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### Recommended joint dimensions

	JOINT		BONDING
	Width	Depth	Width
Min	5 mm	5 mm	NA
Max	30 mm	15	NA
Recommendation for sealing: ½ width = depth			



### Application method

Apply the product with caulking gun. Smoothen the joint with a spatula with the help of finishing solution. Avoid that soapy solution comes between the joint edges and sealant (to prevent adhesion loss).

*Application method:* With manual- or pneumatic caulking gun.

*Cleaning:* Clean with Soudal Surface Cleaner or with Soudal **Swipex**, immediately after use. Cured All Purpose Silicone can only be removed mechanically.

*Finishing:* With a soapy solution or Soudal **Finishing Solution** before skinning.

*Repair:* With the same material.

### Health- and Safety Recommendations

Take the usual labour hygiene into account. Consult label and material safety data sheet for more information. Use only in well-ventilated areas.

### Remarks

- Not suitable as adhesive for structural glazing applications.
- Glass & Glazing Silicone is not suitable for contact with secondary sealant of insulating glass units. Not appropriate for applications in direct contact with PVB film in laminated glass, we recommend to use Silirub WS+ instead.
- Not suitable for bonding mirror.

- Do not use on natural stones like marble, granite,...(staining). Use Soudal Silirub MA for this application.
- The use of Soudal Surface Activator is recommended in combination with powder coated aluminium.
- A total absence of UV can cause a colour change of the sealant.
- Discoloration due to chemicals, high temperatures, UV-radiation may occur. A change in colour does not affect the technical properties of the product.
- When finished with a finishing solution or soapy solution, make sure that the surfaces are not touched by this solution. This will cause the sealant not to adhere to that surface. Therefore we recommend to only dip the finishing tool in this solution.
- We strongly recommend not to apply the **Finishing Solution** in full sunlight as it will dry very fast in these circumstances.
- Do not use in applications where continuous water immersion is possible.
- Not suitable for bonding aquariums.
- Do not use on polycarbonate. Use Silirub PC instead.
- When using different reactive joint sealants, the first joint sealant must be completely hardened before the next one is applied.
- Contact with bitumen, tar or other plasticizer releasing materials such as EPDM, neoprene, butyl, etc. is to be avoided since it can give rise to discolouration and loss of adhesion.

### Environmental clauses

#### Leed regulation:

Glass & Glazing Silicone conforms to the requirements of LEED. Low –Emitting Materials: Adhesives and Sealants. SCAQMD rule 1168. Complies with USGBC LEED 2009 Credit 4.1: Low-Emitting Materials – Adhesives & Sealants concerning the VOC-content.

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### **Liability**

The content of this technical data sheet is the result of tests, monitoring and experience. It is general in nature and does not constitute any liability. It is the responsibility of the user to determine by his own tests whether the product is suitable for the application.

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