

Soudaseal 260CC

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Technical data

Basis	MS Polymer
Consistency	Stable paste
Curing system	Moisture curing
Skin formation* (20°C / 65% R.H.)	Ca. 20 min
Curing speed * (20°C / 65% R.H.)	3 mm/24h → 4 mm/24h
Hardness	60 ± 5 Shore A
Density	1,44 g/ml
Maximum allowed distortion	± 20 %
Temperature resistance	-40 °C → 90 °C
Short term temperature resistance after complete curing	At least 20 minutes in paint trains at 180°C
Max. tension (DIN 53504)	> 2,70 N/mm ²
Elasticity modulus 100% (DIN 53504)	1,50 N/mm ²
Elongation at break (DIN 53504)	> 350 %
Application temperature	5 °C → 35 °C

(*) these values may vary depending on environmental factors such as temperature, moisture, and type of substrates.

Product description

Soudaseal 260CC is a high quality, neutral, elastic, 1-component adhesive sealant based on MS-Polymer.

Properties

- Excellent adhesion on nearly all surfaces, even if slightly moist.
- Very good mechanical characteristics.
- Long open time.
- High elasticity – movement accommodation up to ±20%
- Easy to use and apply, also under difficult circumstances.
- No bubble formation within sealant in high temperature and humidity applications.
- Good colour stability, weather and UV resistance
- Free of isocyanates, solvents, halogens and acids
- Can be painted with water based systems and industrial varnishes and coatings.

Applications

- For use in elastic structural bonding applications where a tough and rigid bond is required.

- Structural bonding in vibrating constructions.
- Elastic structural bonding in automotive applications: buses, trains, trucks, caravans, ship-building, ...
- Joints between metal plates.

Packaging

Colour: white, grey

Packaging: 290 ml cartridge, 600 ml sausage, other packaging on request

Shelf life

12 months in unopened packaging in a cool and dry storage place at temperatures between +5°C and +25°C.

Chemical resistance

Good resistance to water, aliphatic solvents, hydrocarbons, ketones, esters, alcohols, diluted mineral acids and alkalis and (salt) water. Poor resistance to aromatic solvents, concentrated acids and chlorinated hydrocarbons.

Remark: This technical data sheet replaces all previous versions. The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. Since the design, the quality of the substrate and processing conditions beyond our control, no liability under this publication is accepted. In every case it is recommended to carry out preliminary experiments. Soudal reserves the right to modify products without prior notice.

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Substrates

Substrates: all usual substrates for bonding, stainless steel, AlCuMg1, AlMgSi1, brass, electrolytic galvanised steel, galvanized steel, AlMg3, staal ST1403

Nature: clean, dry, free of dust and grease.

Surface preparation: Porous surfaces in water loaded applications should be primed with Primer 150. All smooth surfaces can be treated with Surface Activator.

Soudaseal 260CC also has a good adhesion on plastics: polystyrene, polycarbonate (Makrolon®), PVC, ABS, polyamide, PMMA, fiberglass reinforced epoxy, polyester. While producing plastics very often releasing agents, processing aids and other protective agents (like protection foil) are used. These should be removed prior to bonding. For optimum adhesion the use of Surface Activator is recommended. NOTICE: bonding plastics like PMMA (e.g. Plexi® glass), polycarbonate (e.g. Makrolon® or Lexan®) in stress loaded applications can give rise to stress cracking and crazing in these substrates. The use of Soudaseal 260CC is not recommended in these applications. There is no adhesion on PE, PP, PTFE (Teflon®) and bituminous substrates. We recommend a preliminary compatibility test.

Joint dimensions

The optimal bond thickness for this product is at least 2 mm for the elastic properties to come to full justice.

Application method

Application method: With manual- or pneumatic caulking gun.

Cleaning: Clean with white spirit or Surface Cleaner immediately after use.

Finishing: With a soapy solution or Soudal Finishing Solution before skinning.

Repair: With the same material

Health- and Safety Recommendations

Take the usual labour hygiene into account. Consult label for more information.

Remarks

- Soudaseal 260CC is paintable with most waterbased paints, however due to the large number of paints and varnishes available we strongly suggest a compatibility test before application.
- The drying time of alkyd resin based paints may increase.
- Once fully cured Soudaseal 260CC can be coated with water-based industrial paints or powder coating and then dried for a maximum of 30 minutes in a drying oven at temperatures up to 200°C.
- Soudaseal 260CC can be applied to a wide variety of substrates. Due to the fact that specific substrates such as plastics, like polycarbonate, etc, may differ from manufacturer to manufacturer, we recommend preliminary compatibility test.
- Soudaseal 260CC can not be used as a glazing sealant.
- Soudaseal 260CC can be used for bonding of natural stone, but it cannot be used as a joint sealant on this type of surface. Soudaseal 260CC can therefore only be used on the bottom of natural stone tiles.
- When applying, make sure not to spill any sealant on the surface of materials.
- Soudaseal 260CC has a good UV resistance but can discolour under extreme conditions or after very long UV exposure.

Environmental clauses

Leed regulation:

Soudaseal 260CC conforms to the requirements of LEED. Low –Emitting Materials: Adhesives and Sealants. SCAQMD rule 1168. Complies with USGBC LEED® 2009 Credit 4.1: Low-Emitting Materials – Adhesives & Sealants concerning the VOC-content.

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Liability

The content of this technical data sheet is the result of tests, monitoring and experience. She is general in nature and does not constitute any liability. It is the responsibility of the user to determine by his own tests whether the product is suitable for the application.

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