



# 84A Cyanofix

Revision: 8/09/2015

Page 1 from 1

## Technical data

Basis	Cyano-acrylate
Consistency	Fluid
Curing system	Chemical curing
Temperature resistance	-40°C tot +120°C
Open time	4 sec.
Application temperature	15 °C → 25 °C
Drying time (20°C and 60% R.H.)	1 min.

(\*) these values may vary depending on environmental factors such as temperature, moisture, and type of substrates.

## Product description

84A Cyanofix is a superfast solvent free instant glue.

## Properties

- High adhesive strength
- Fast cure

## Applications

- Suitable for the fast bonding of e.g. plastics, metal, timber, porcelain, cork, leather, ceramics, cardboard, paper and rubber.

## Packaging

Colour: transparent

Packaging: tube 3 g, bottle 20 g

## Shelf life

For 3 g tube at least 24 months and 20 g bottle 12 months in unopened packaging at a temperature as low as possible (preferably in the refrigerator).

## Substrates

Substrates: several close-fitting surfaces

Nature: clean, dry, free of dust and grease.

Surface preparation: No pretreatment required

We recommend a preliminary compatibility test.

## Application method

Application method: Apply the adhesive drop by drop on one of the materials to be bonded. Join materials directly together and press for at least 1 min.

Cleaning: Uncured 84A Cyanofix can be removed from substrates and tools with Adhesive Remover 90A. Cured 84A Cyanofix can only be removed mechanically.

Repair: With the same material

## Health- and Safety Recommendations

Take the usual labour hygiene into account. Take care not to have glue between fingers or eyelids. 84A Cyanofix may cause serious eye damage. Keep out of reach of children. Consult label and material safety data sheet for more information.

## Remarks

- After using, clean nozzle and tube with a needle and close the cap.

Remark: This technical data sheet replaces all previous versions. The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. Since the design, the quality of the substrate and processing conditions beyond our control, no liability under this publication are accepted. In every case it is recommended to carry out preliminary experiments. Soudal reserves the right to modify products without prior notice.